ARDEX K 301
Exterior Self Levelling Concrete Resurfacing Compound

Features

• Flowable Cementitious Levelling and Repair Mortar - for the repair and levelling of rough or damaged concrete

• Suitable for internal and external applications onto concrete and bonded cement/sand screeds

• For smoothing and resurfacing paths, drives, parking areas, courtyards, etc.

• Fast setting - walkable after 2-3 hours

• Rapid hardening - can withstand light vehicular traffic after 48 hours

• Easy to mix and apply – pumpable

• Apply from 2mm to 20mm thick in a single application

• Can be painted or used with suitable resin coatings
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DESCRIPTION
ARDEX K 301 is a Fast Setting Resurfacing and Levelling Compound for Concrete. ARDEX K 301 is a grey powder consisting of special cements, graded aggregates and high quality synthetic resins. When mixed with water, a fluid mortar is produced which sets after approximately 1 hour and can normally be walked on after 2-3 hours at 20°C. ARDEX K 301 can be applied from 2mm to 20mm in a single application. The set and hardened ARDEX K 301 is usually ready to receive light rubber wheeled traffic after 48 hours at 20°C.

USE
ARDEX K 301 will smooth and level concrete surfaces such as balconies, patios, domestic driveways, garages, walkways and other concrete surfaces exposed to normal foot and rubber wheeled traffic. ARDEX K 301 can also be used for filling holes and resurfacing damaged floors, such as concrete or a bonded cement/sand screed (>30N/mm² compressive and 1.5N/mm² pull off), as well as preparing concrete floors prior to the application of a suitable damp proof membrane, such as ARDEX DPM 1C/1CR.

NOTE: ARDEX K 301 is not recommended for heavy duty industrial floors, public highways or traffic with solid or metal wheels. ARDEX K 301 is suitable for permanently wet areas and may be used in swimming pools where it can be tiled onto directly. ARDEX K 301 is not recommended for areas of intensive abrasive use in wet areas. Do not apply ARDEX K 301 over asphalt or tarmac冒ad surfaces.

The hardened ARDEX K 301 should be protected from spillages and materials which damage concrete surfaces. If required, the dried ARDEX K 301 can receive suitable paints or coatings such as ARDEX WPM 200.

SURFACE PREPARATION/PRIMING
All concrete surfaces should be mature i.e. at least 6 weeks old. The concrete surface must be hard, sound, thoroughly cleaned, free of all oil, grease, curing compounds and other barriers to adhesion. The substrate can be dry or damp. ARDEX K 301 may be unsuitable for aged or frost damaged concrete subject to regular deflection from thermal cycling or mechanical loading.

Use ARDEX Degreaser to remove oil, grease or similar contaminants and rinse well prior to mechanical preparation. All surfaces must be prepared as necessary to ensure good adhesion. The prepared surface must have the appearance of clean sound concrete with some exposed aggregate in the surface. There must be no traces of any dirt, previous treatments or surface contamination.

Sufficient and thorough mechanical preparation is essential for commercial areas, especially those intended for exposure to regular or intensive rubber wheeled traffic, or heavy loading. Vacuum the prepared surface to remove all dust and debris, and ideally wash the surface using high pressure water jet equipment. All cracks in new and old concrete can be repaired to inhibit cracking in the ARDEX K 301 with ARDEX EP 2000 (refer to the ARDEX EP 2000 datasheet).

Any structural, movement or live loads must be carried through the ARDEX K 301 to the surface.

For internal applications prime the surface with ARDEX P 51 Primer diluted 1:1 on absorbent or 1:0.5 on non-absorbent substrates. Dilute with clean water, and apply with a brush or broom. Any ponding, puddles or surface water must be removed with a broom so that excess primer is not incorporated in the mortar during application. Let the primer dry before ARDEX K 301 is applied

For external applications prime with ARDEX P 51 Primer diluted 1:7 with clean water, and applied with a brush or broom. Ponding, puddles or surface primer must be removed with a broom so that excess water is not incorporated in the mortar during application. Apply the ARDEX K 301 whilst the priming layer is still damp.

In all areas subjected to regular rubber wheeled traffic or heavy loading, and on dense surfaces, ARDEX K 301 can be applied within 2-3 hours after 20°C. This time is extended at lower temperatures. After 28 days initial set has occurred (approximately 40 minutes). The set and hardened mortar will be hard, sound, thoroughly cleaned, free of all oil, grease, curing compounds and other barriers to adhesion. The prepared surface must have the appearance of clean sound concrete with some exposed aggregate in the surface. There must be no traces of any dirt, previous treatments or surface contamination. Once set, the freshly applied ARDEX K301 must be protected from adverse climatic conditions e.g. rapid drying air flow, direct strong sunlight, frost, etc., or appropriate curing measures taken until hardened.

Apply at temperatures above 5°C.

If a second layer of ARDEX K 301 is required, this should be applied after the first layer has fully hardened. The first layer should be machine sanded (paper 16 to 36), cleaned and primed with ARDEX P51 Primer diluted 1:1 with water for dry indoor use, and diluted 1:7 with water for external use or damp interior areas. The dilution rate of 1:7 should not be exceeded for external applications.

THICKNESS
ARDEX K 301 can be applied neat from 2mm to 20mm thick.

NOTE: The thickness of combined layers should not exceed 20mm.

COVERAGE
Approximately 1.6kg ARDEX K 301 powders/m²/mm, i.e. approximately 3.0m² at 5mm thickness per 25kg bag.

PACKAGING
ARDEX K 301 is packed in paper sacks incorporating a polyethylene liner - net weight 25kg.

STORAGE AND SHELF LIFE
ARDEX K 301 must be stored in unopened packaging, clear of the ground in cool dry conditions and protected from excessive draught. If stored correctly, the shelf life is 12 months from the date of the packaging.

TECHNICAL DATA

ARDEX K 301 – Cementitious screed material of use internally and externally
EN 13813: CT-C30-F7-A22

Bulk density of powder approx. 1.37kg/litre
Weight of fresh mortar approx. 1.94kg/litre
Initial Set (Vicat) approx. 40 minutes
Final Set (Vicat) approx. 2 hours

Compressive Strength
After 7 days 20.0 N/mm²
After 28 days 30.0 N/mm²

Tensile Bending Strength
After 28 days 7.0 N/mm²

Overcoat time for industrial coatings
Thickness of ARDEX KCO1 Time
Up to 5mm 2 days
Up to 10mm 5 days
Up to 20mm 7 days

TECHNICAL ADVICE HELPLINE:
01440 714939
ARDEX online: www.ardex.co.uk