



**DECLARATION OF PERFORMANCE**  
**In accordance with Annex III of Regulation (EU) 305/2011**  
**(Construction Product Regulation)**  
**amended by Commission Delegated Regulation (EU) No. 574/2014**  
**for ARDEX X 325 PTB**  
**No. 000072-CPR/2013**

1. Unique identification code of the product-type:  
**EN 12004:2007 + A1:2012**
  
2. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:  
**Improved fast setting cementitious adhesive**
  
3. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant Article 11(5):

**ARDEX UK Ltd,  
Homefield Road,  
Haverhill,  
Suffolk,  
CB9 8QP**

4. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

**Not applicable**

5. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

**System 3**

- 6a. In case of the declaration of performance concerning a construction product covered by a harmonised standard:

**EN 12004:2007+A1:2012**

**The Notified Body 0370 carried out the determination of the product type on the basis of type testing on samples taken by Ardex UK under System 3 and issued the test report 19/19193-642.**

**Reaction to Fire performance has been declared in accordance with the Commission Decision of 9<sup>th</sup> February 2010 establishing the classes of reaction-to-fire performance for certain construction products as regards adhesives for ceramic tiles.**

- 6b. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

**Not applicable**



7. Declared performance

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire	Class E	EN 12004:2007 +A1:2012
Bond strength as: - early tensile adhesion strength - initial tensile adhesion strength	≥ 0.5Nmm <sup>-2</sup> ≥ 1.0Nmm <sup>-2</sup>	
Durability for; - tensile adhesion strength after heat ageing - tensile adhesion strength after water immersion - tensile adhesion after freeze thaw cycles	≥ 1.0Nmm <sup>-2</sup> ≥ 1.0Nmm <sup>-2</sup> ≥ 1.0Nmm <sup>-2</sup>	
Release of dangerous substances	See SDS	

8. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No. 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Ian Smith, Laboratory Manager

Haverhill 30/09/19