ARDEX K 40 HB

3-40mm Fibre Reinforced Levelling Compound



Outstanding flow and workability, even at 40mm!



HOW TO LEVEL AND SMOOTH CEMENT/SAND SCREED:

4. Apply

Screeds must be dry, protected by a functioning DPM, free from dust, water soluble materials, excess adhesive residues and other barriers to adhesion.

Prepare

Clean off any polish, grease or wax with an appropriate degreaser.

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Mix 1-part ARDEX P 51 Primer to 3 parts water.

2. Prime

Apply evenly with a soft brush or broom and leave to dry thoroughly to a clear, thin blue film before beginning any subsequent work.

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Add one 22kg bag to between 3.5 and 3.75 litres of clean water and mix to a smooth mortar with an electric drill mixer at 600-1000 rpm.

3. Mix

Use the minimum amount of water for thick applications or cold conditions. (Always apply at temperatures above 5°C). Pour, then spread the mortar using a pin steel finishing trowel or float.

The extended workable wet-edge time means that fresh applications can be easily trowelled into existing pre-applied mortar up to 30 minutes after application.

SCAN FOR MORE INFORMATION AND VIDEOS

It is important to protect the freshly applied material from direct sunlight or draughts to help prevent premature drying.

5. Protect

From approximately 2 hours it will be walkable and ready to receive tiles, regardless of thickness.

6. Finish

From as little as 6 hours, you can install resilient and timber floorcoverings.



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ARDEX K 40 HB Bag Requirement Guide



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DEPTH (mm)

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	3	4	5	6	7	8	9	10	11	12	13	14	15	20	25	30	40
1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	3	3	4
2	1	1	1	2	2	2	2	2	2	3	3	3	3	4	5	6	7
3	1	2	2	2	2	3	3	3	3	4	4	4	4	6	7	8	1
4	2	2	2	3	3	3	4	4	4	5	5	5	6	7	9	11	1
5	2	2	3	3	3	4	4	5	5	6	6	6	7	9	11	13	1
6	2	3	3	4	4	5	5	6	6	7	7	8	8	11	13	16	2
7	2	3	3	4	5	5	6	6	7	8	8	9	9	12	15	18	2
8	3	3	4	5	5	6	7	7	8	9	9	10	11	14	18	21	2
9	3	4	4	5	6	7	7	8	9	10	10	11	12	16	20	24	3
.0	3	4	5	6	6	7	8	9	10	11	12	12	13	18	22	26	3
1	3	4	5	6	7	8	9	10	11	12	13	14	15	19	24	29	3
2	4	5	6	7	8	9	10	11	12	13	14	15	16	21	26	31	4
3	4	5	6	7	8	9	10	12	13	14	15	16	17	23	28	34	4
4	4	5	6	8	9	10	11	12	14	15	16	17	18	24	30	36	4
5	4	6	7	8	9	11	12	13	15	16	17	18	20	26	33	39	5
6	5	6	7	9	10	11	13	14	16	17	18	20	21	28	35	42	5
.7	5	6	8	9	11	12	14	15	16	18	19	21	22	30	37	44	5
8	5	7	8	10	11	13	14	16	17	19	20	22	24	31	39	47	6
9	5	7	9	10	12	13	15	17	18	20	22	23	25	33	41	49	6
0	6	7	9	11	12	14	16	18	19	21	23	24	26	35	43	52	6
0	8	11	13	16	18	21	24	26	29	31	34	36	39	52	65	77	10
0	13	18	22	26	30	35	39	43	47	52	56	60	65	86	107	129	17
00	26	35	43	52	60	69	77	86	94	103	112	120	129	171	214	257	34
CALCULATION EXAMPLE: 17.50m ² lobby to be covered at 5mm depth.				Bags needed 😑			Consumption x Depth (mm) x Area (m ²) 22kg bags				=	1.88 x 5 x 17.50 22		8 Bags (rounded up from 7			
									Jags				-				